



DATA DISPLAY GROUP

DATA SHEET

CMO

TFT Display G121X1-L03

CH-01-025

Version 1.0

22.07.2009

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TFT LCD Preliminary Specification

MODEL NO.: G121X1-L03

Customer: _____

Approved by: _____

Note:

核准時間	部門	審核	角色	投票
2009-08-06 16:45:30	APPL 產品管理部	李志聖(cs_lee)	Director	Accept

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REVISION HISTORY

Version	Date	Section	Description
1.0	Jul 22, 2009	All	G121X1-L03 Preliminary Spec. was first issued

1. GENERAL DESCRIPTION

1.1 OVERVIEW

The G121X1-L03 model is a 12.1" TFT-LCD module with a white LED Backlight Unit and a 20-pin 1ch-LVDS interface. This module supports 1024 x 768 XGA mode and displays 262k/16.2M colors. The converter for the Backlight Unit is built in.

1.2 FEATURES

- Wide viewing angle
- High contrast ratio
- Fast response time
- XGA (1024 x 768 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface
- Reversible-scan direction
- RoHS Compliance
- Lamp Replaceable

1.3 APPLICATION

- TFT LCD Monitor
- Industrial Application
- Amusement
- Vehicle

1.4 GENERAL SPECIFICATIONS

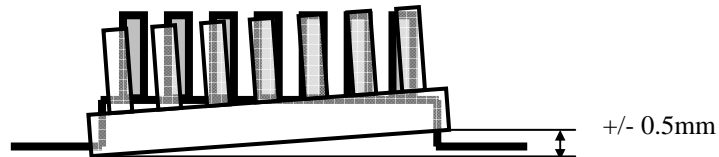
Item	Specification	Unit	Note
Diagonal Size	12.1	inch	(1)
Active Area	245.76(H) x 184.32(V)	mm	
Bezel Opening Area	249.0 x 187.5	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1024 x R.G.B. x 768	pixel	-
Pixel Pitch	0.240(H) x 0.240(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262k/16.2M	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Glare	-	-
Module Power Consumption	13.6	W	Typ.

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	260.2	260.5	260.8	mm	(1)
	Vertical (V)	239.7	204	204.3	mm	
	Depth (D)	8.0	8.5	9.0	mm	
Weight			500	530	g	-
I/F connector mounting position		The mounting inclination of the connector makes the screen center within $\pm 0.5\text{mm}$ as the horizontal.			-	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

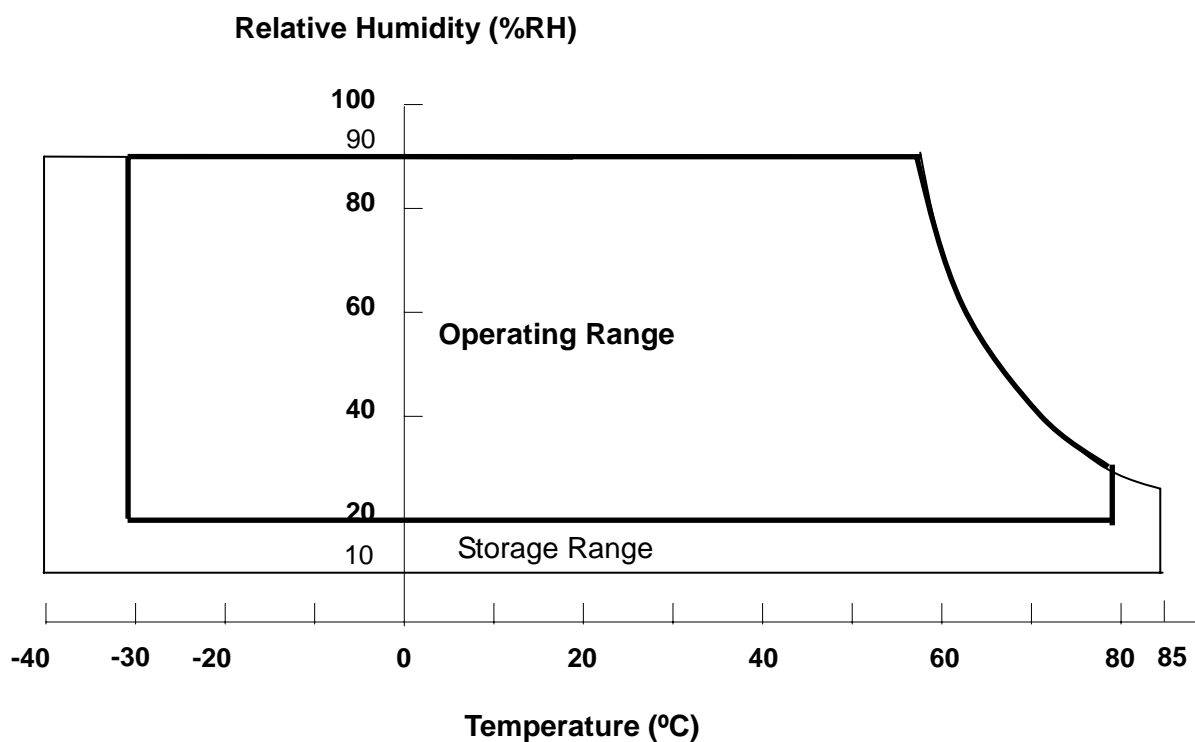
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Operating Ambient Temperature	T _{OP}	-30	+80	°C	
Storage Temperature	T _{ST}	-40	+85	°C	

Note (1) Temperature and relative humidity range is shown in the figure below.

(2) 90 %RH Max. (Ta ≤ 40 °C).

(3) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(4) No condensation.



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	7	V	(1)

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Converter Voltage	V _i	-0.3	18	V	(1) , (2)
Enable Voltage	EN	---	5.5	V	
Backlight Adjust	ADJ	---	5.5	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to 3.2 for further information).

3. ELECTRICAL CHARACTERISTICS

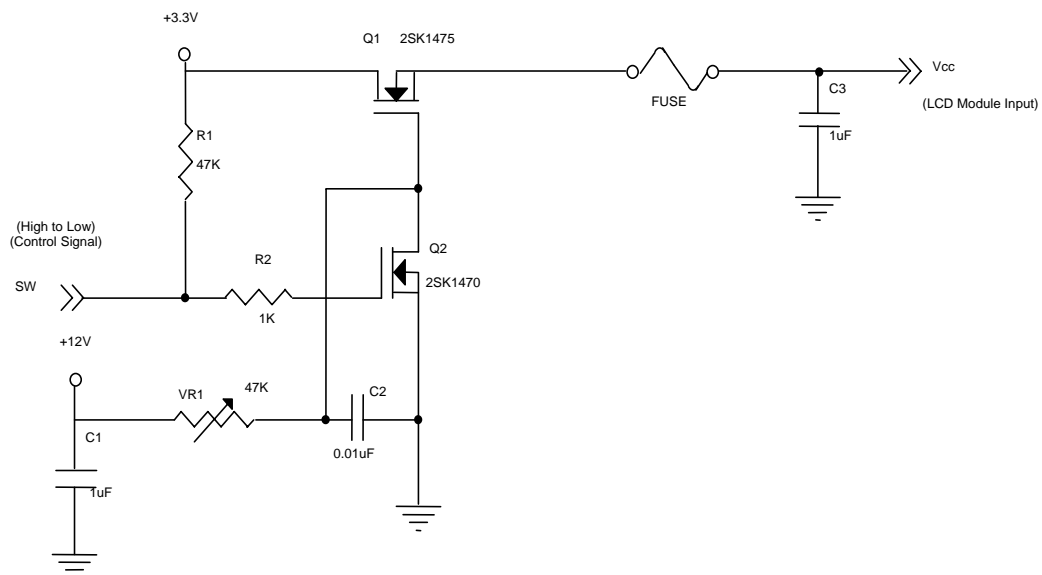
3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

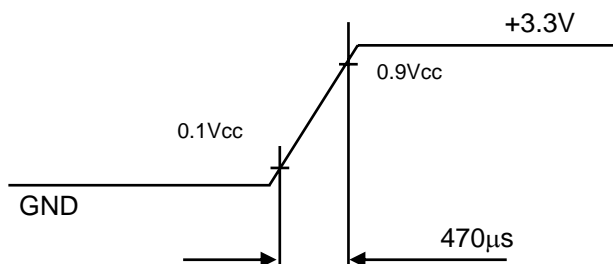
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V _{CC}	3.0	3.3	3.6	V	(1) at V _{CC} =3.3V
			4.75	5.0	5.25	V	(1) at V _{CC} =5.0V
Rush Current		I _{RUSH}	-	-	4	A	(2)
Power Supply Current	White	-	-	410	-	mA	(3)a, at V _{CC} =3.3V
			-	320	-	mA	(3)a, at V _{CC} =5.0V
	Black		-	540	-	mA	(3)b, at V _{CC} =3.3V
			-	400	-	mA	(3)b, at V _{CC} =5.0V
Power Consumption		P _L	-	2.0	-	W	
LVDS differential input voltage		V _{ID}	100	-	600	mV	-
LVDS common input voltage		V _{ICM}	0.7	-	1.6	V	-

Note (1) The assembly should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470μs



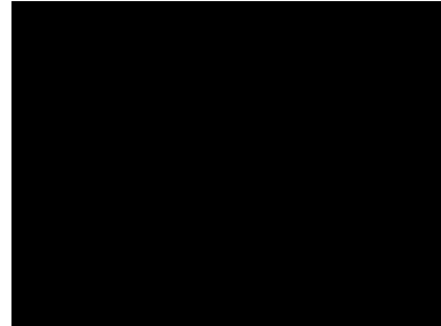
Note (3) The specified power supply current is under the conditions at $V_{CC} = 3.3V$ or $5V$, $T_a = 25 \pm 2^\circ C$, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



Active Area

b. Black Pattern



Active Area

3.2 BACKLIGHT UNIT

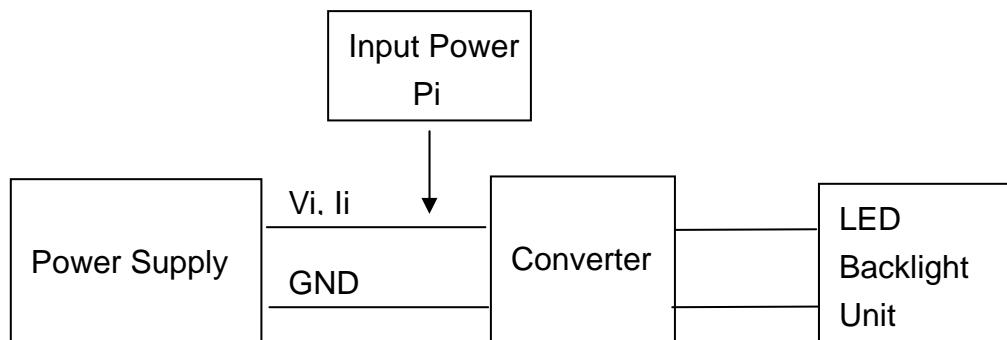
 $T_a = 25 \pm 2^\circ C$

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Power Supply Voltage		V_i	10.8	12.0	13.2	V	
Converter Power Supply Current		I_i	-	1.0	-	A	@ $V_i = 12V$ (Duty 100%)
LED Power Consumption		P_{LED}	-	12	-	W	@ $V_i = 12V$ (Duty 100%)
EN Control Level	Backlight on	-	2.0	3.3	5.0	V	
	Backlight off		0	---	0.8	V	
PWM Control Level	PWM High Level	-	2.0	3.3	5.0	V	
	PWM Low Level		0	-	0.15	V	
PWM Control Duty Ratio		-	20	-	100	%	
PWM Control Frequency		f_{PWM}	190	200	210	Hz	
LED Life Time		L_L	50,000	-	-	Hrs	(2)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:

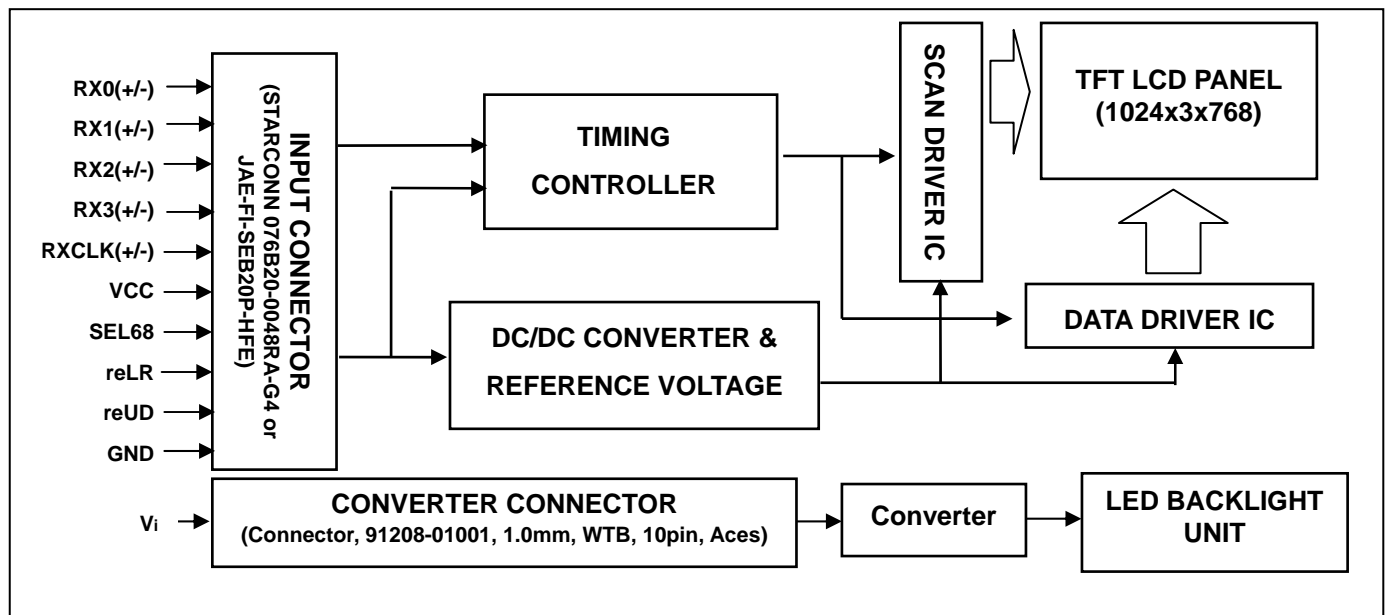
Note (2) The lifetime of LED is defined as the time when it continues to operate under the conditions at

$T_a = 25 \pm 2^\circ C$ and Duty 100% until the brightness becomes 50% of its original value.



4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

Pin	Name	Description	Remark
1	RX3+	Differential Data Input, CH3 (Positive)	
2	RX3-	Differential Data Input, CH3 (Negative)	
3	NC	NC	
4	SEL68	LVDS 6/8 bit select function control, Low or NC → 6 bit Input Mode High → 8bit Input Mode	Note (3)
5	GND	Ground	
6	RXC+	Differential Clock Input (Positive)	
7	RXC-	Differential Clock Input (Negative)	
8	GND	Ground	
9	RX2+	Differential Data Input , CH2 (Positive)	
10	RX2-	Differential Data Input , CH2 (Negative)	
11	GND	Ground	
12	RX1+	Differential Data Input , CH1 (Positive)	
13	RX1-	Differential Data Input, CH1 (Negative)	
14	GND	Ground	
15	RX0+	Differential Data Input, CH0 (Positive)	
16	RX0-	Differential Data Input, CH0 (Negative)	
17	reLR	Horizontal Reverse Scan Control, Low or NC → Normal Mode. High → Horizontal Reverse Scan	Note (3)
18	reUD	Vertical Reverse Scan Control, Low or NC → Normal Mode, High → Vertical Reverse Scan	Note (3)
19	VCC	Power supply	
20	VCC	Power supply	

Note (1) Connector Part No.: STARCONN 076B20-0048RA-G4 or JAE FI-SEB20P-HFE or equivalent.

Note (2) User's connector Part No.: JAE FI-SE20ME or equivalent.

Note (3) "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connected".

5.2 BACKLIGHT UNIT(Converter connector pin)

Pin	Symbol	Description	Remark
1	V_i	Converter input voltage	12V
2	V_i	Converter input voltage	12V
3	V_i	Converter input voltage	12V
4	V_i	Converter input voltage	12V
5	V_{GND}	Converter ground	Ground
6	V_{GND}	Converter ground	Ground
7	V_{GND}	Converter ground	Ground
8	V_{GND}	Converter ground	Ground
9	EN	Enable pin	3.3V
10	ADJ	Backlight Adjust	PWM Dimming (190-210Hz, Hi: 3.3V _{DC} , Lo: 0V _{DC})

Note (1) Connector Part No.: 91208-01001-H01 (ACES) or equivalent.

Note (2) User's connector Part No.: 91209-01011 (ACES) or equivalent

5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
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	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

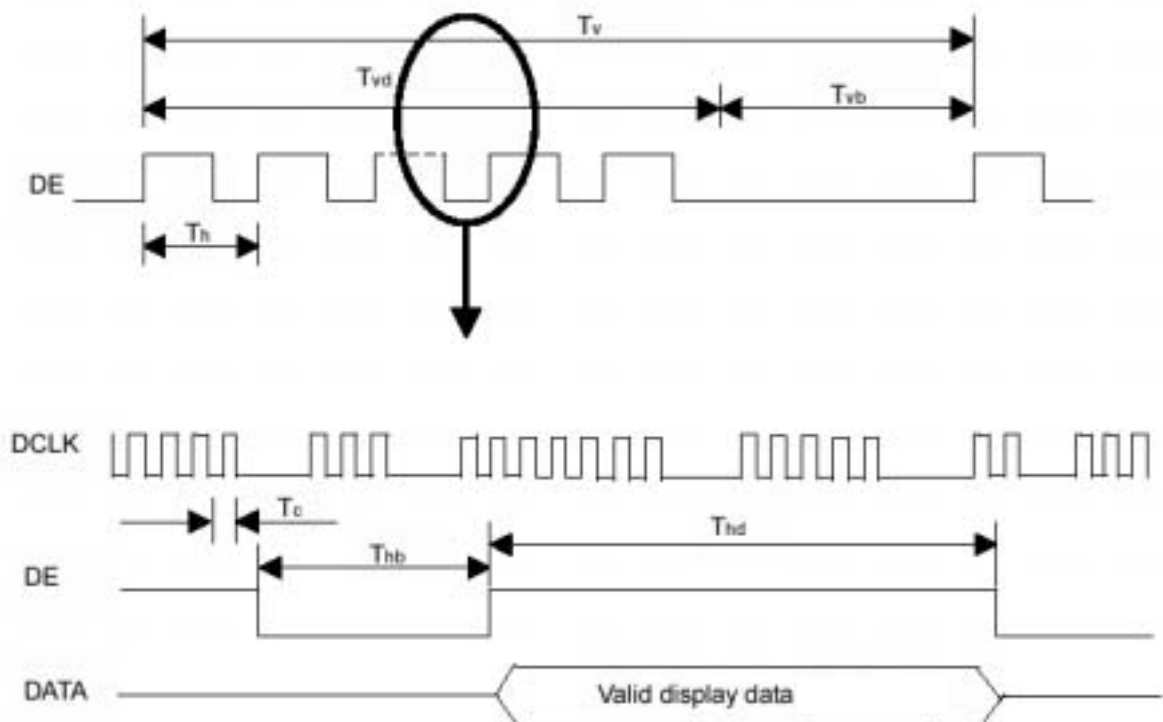
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	Fc	57.5	64.9	74.4	MHz	
Vertical Active Display Term	Total	Tv	774	806	848	Th	Tv=Tvd+Tvb
	Display	Tvd	-	768	-	Th	-
	Blank	Tvb	6	38	80	Th	-
Horizontal Active Display Term	Total	Th	1240	1344	1464	Tc	Th=Thd+Thb
	Display	Thd	-	1024	-	Tc	-
	Blank	Thb	216	320	440	Tc	-

Note (1) Since this assembly is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this assembly would operate abnormally.

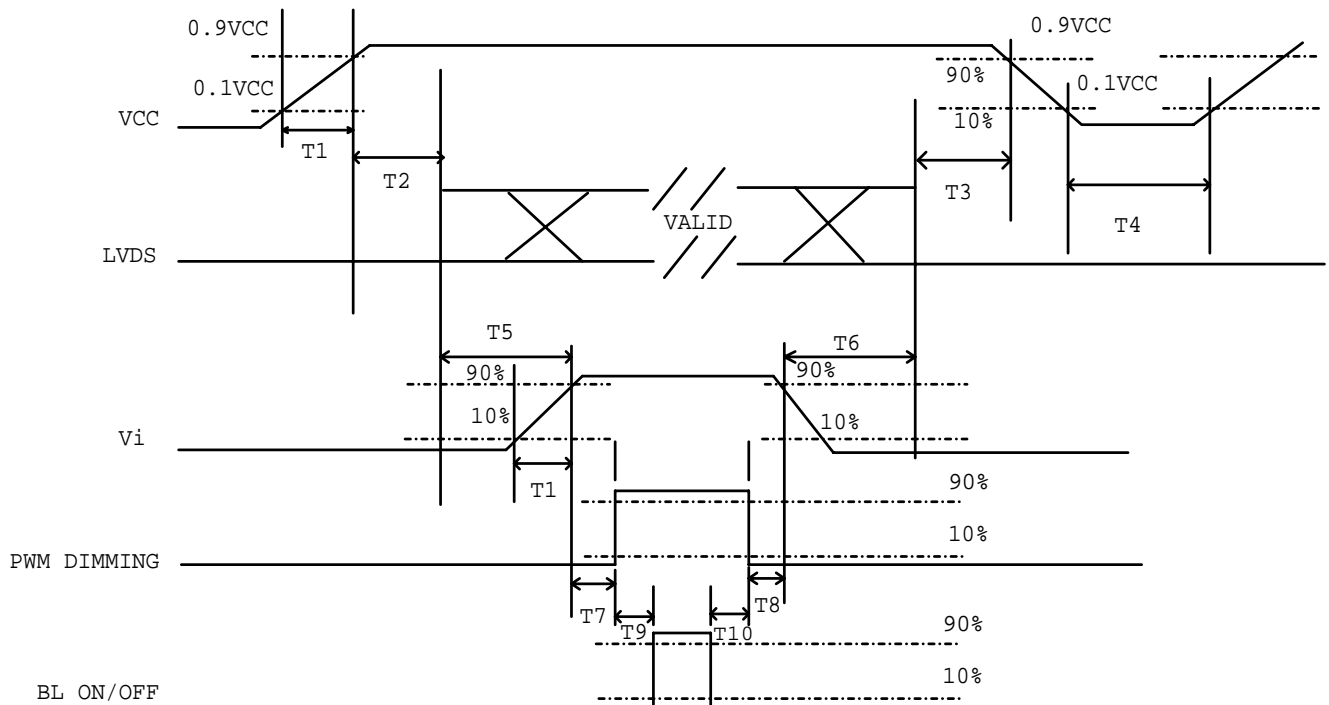
(2) Frame rate is 60Hz

INPUT SIGNAL TIMING DIAGRAM



6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



Power ON/OFF sequence

Note (1) Please avoid floating state of interface signal at invalid period.

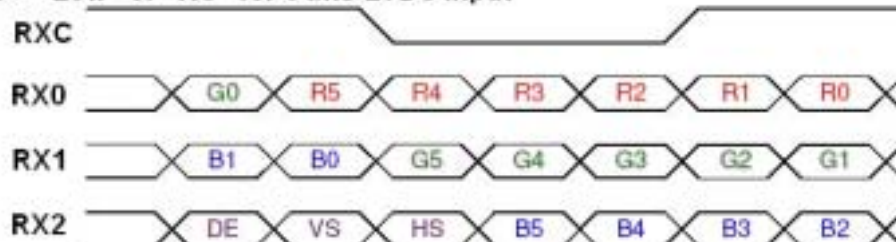
Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

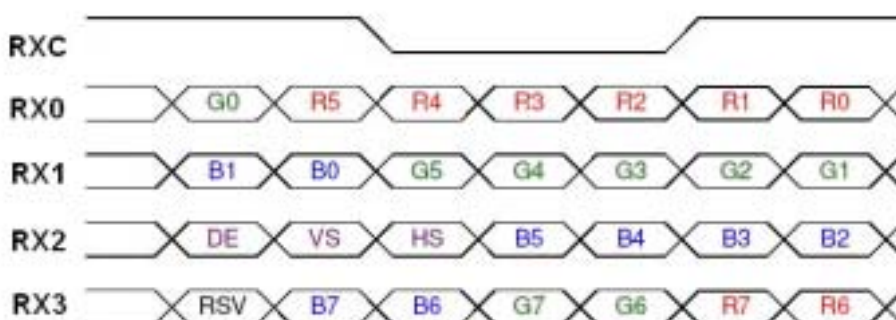
Parameter	Value			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	0	-	50	ms
T4	500	-	-	ms
T5	200	-	-	ms
T6	200	-	-	ms
T7	10	-	-	ms
T8	10	-	-	ms
T9	10	-	-	ms
T10	0	-	-	ms

6.3 The Input Data Format

SEL68 = "Low" or "NC" for 6 bits LVDS Input



SEL68 = "High" for 8 bits LVDS Input



Note (1) R/G/B data 7: MSB, R/G/B data 0: LSB

Note (2) Please follow PSWG

Signal Name	Description	Remark
R7 R6 R5 R4 R3 R2 R1 R0	Red Data 7 (MSB) Red Data 6 Red Data 5 Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 8 bits pixel data.
G7 G6 G5 G4 G3 G2 G1 G0	Green Data 7 (MSB) GreenData 6 GreenData 5 GreenData 4 GreenData 3 GreenData 2 GreenData 1 GreenData 0 (LSB)	
B7 B6 B5 B4 B3 B2 B1 B0	Blue Data 7 (MSB) Blue Data 6 Blue Data 5 Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	
RXCLKIN+ RXCLKIN-	LVDS Clock Input	
DE	Display Enable	
VS	Vertical Sync	
HS	Horizontal Sync	

Note (3) Output signals from any system shall be low or Hi-Z state when VCC is off.

6.4 Scanning Direction

The following figures show the image see from the front view. The arrow indicates the direction of scan.

Fig.1 Normal Scan



Fig.2 Reverse Scan



Fig.3 Reverse Scan



Fig.4 Reverse Scan



Fig. 1 Normal scan (pin 17, reLR = Low or NC, pin 18, reUD = Low or NC)

Fig. 2 Reverse scan (pin 17, reLR = High, pin 18, reUD = Low or NC)

Fig. 3 Reverse scan (pin 17, reLR = Low or NC, pin 18, reUD = High)

Fig. 4 Reverse scan (pin 17, reLR = High, pin 18, reUD = High)

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

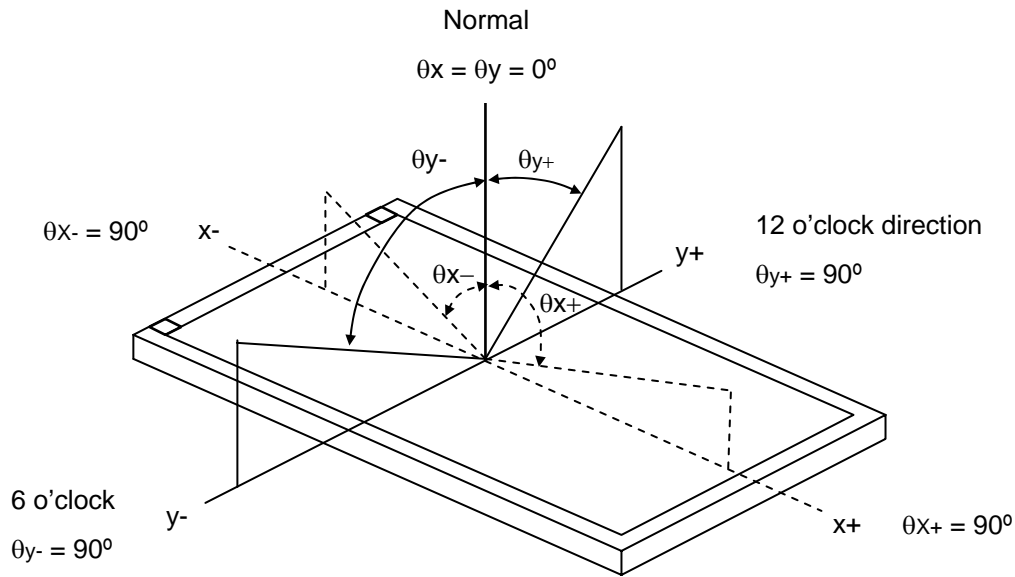
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Converter Voltage	V _{in}	12	V
Converter Duty		100%	

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	R _x	$\theta_x=0^\circ, \theta_y=0^\circ$ CS-1000	Typ - 0.03	0.625	Typ + 0.03	-	(1), (5)
		R _y			0.358		-	
	Green	G _x			0.324		-	
		G _y			0.604		-	
	Blue	B _x			0.144		-	
		B _y			0.088		-	
	White	W _x			0.313		-	
		W _y			0.329		-	
	Center Luminance of White				L _C		380	
Contrast Ratio		CR	500	700	-	-	(2), (5)	
Contrast Ratio in daylight			Sun lamp	40	60	-	-	(7)
Response Time		T _R	$\theta_x=0^\circ, \theta_y=0^\circ$	-	5	10	ms	(3)
		T _F		-	11	16	ms	
White Variation		δW	$\theta_x=0^\circ, \theta_y=0^\circ$	-	1.25	1.4	-	(5), (6)
Viewing Angle	Horizontal	θ _x +	CR≥10	70	80	-	Deg.	(1), (5)
		θ _x -		70	80	-		
	Vertical	θ _y +		70	80	-		
		θ _y -		70	80	-		

Note (1) Definition of Viewing Angle (θ_x , θ_y):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

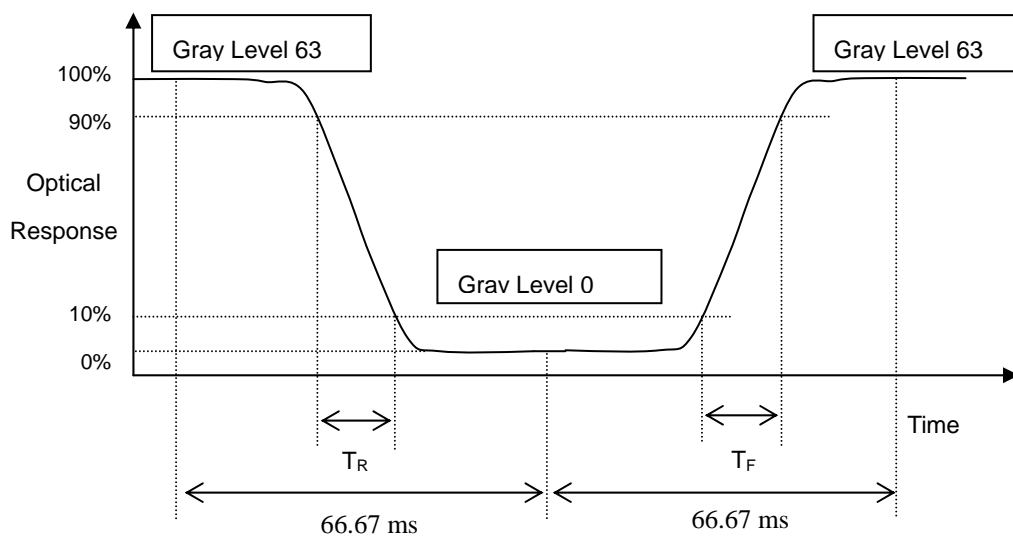
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

$$\text{CR} = \text{CR} (5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R , T_F) and measurement method:



Note (4) Definition of Luminance of White (L_C):

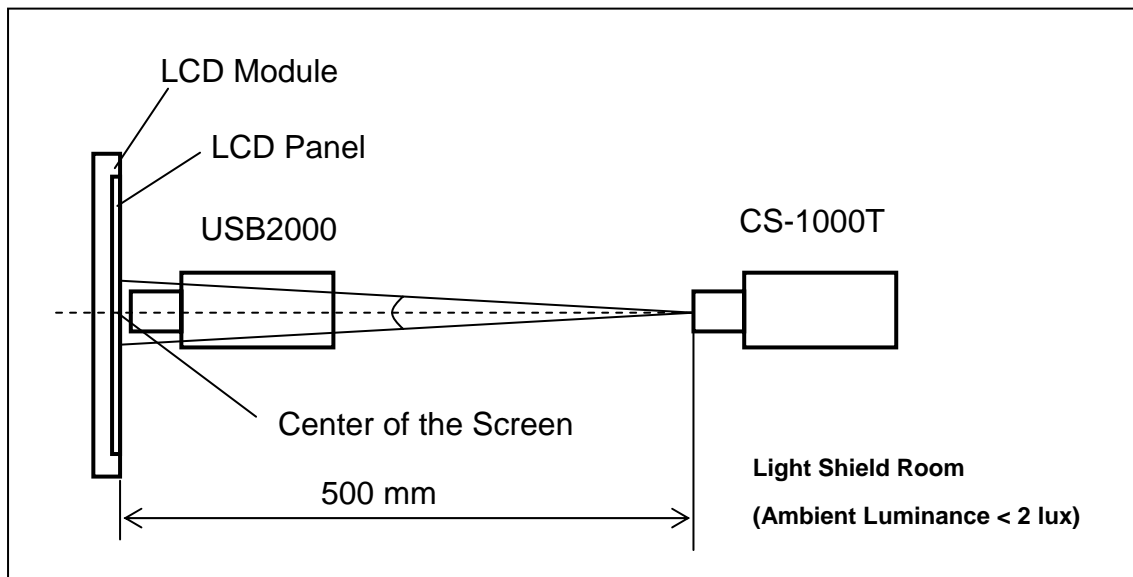
Measure the luminance of gray level 63 at center point

$$L_C = L(5)$$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

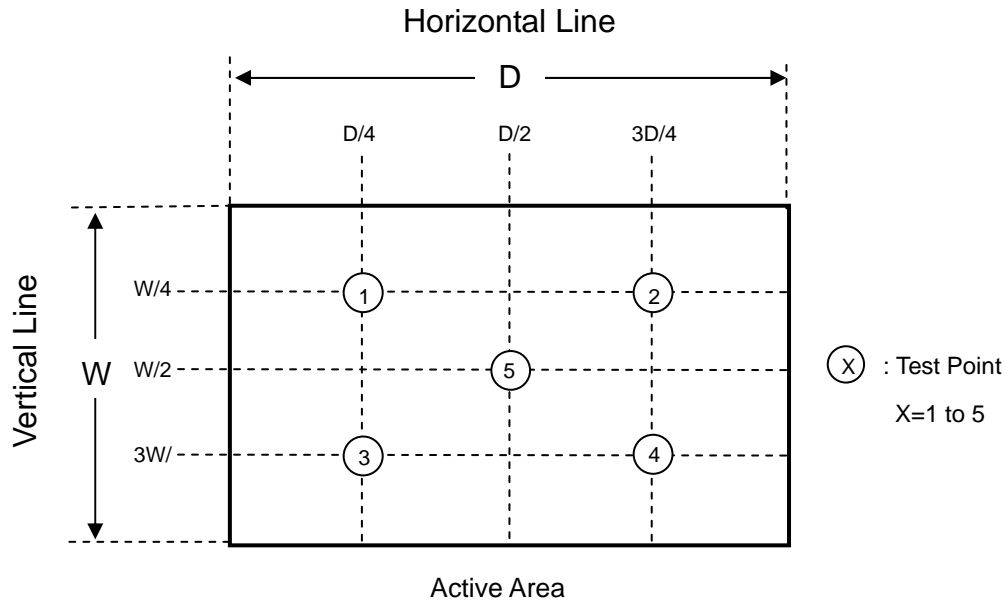
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \frac{\text{Maximum [L (1), L (2), L (3), L (4), L (5)]}}{\text{Minimum [L (1), L (2), L (3), L (4), L (5)]}}$$

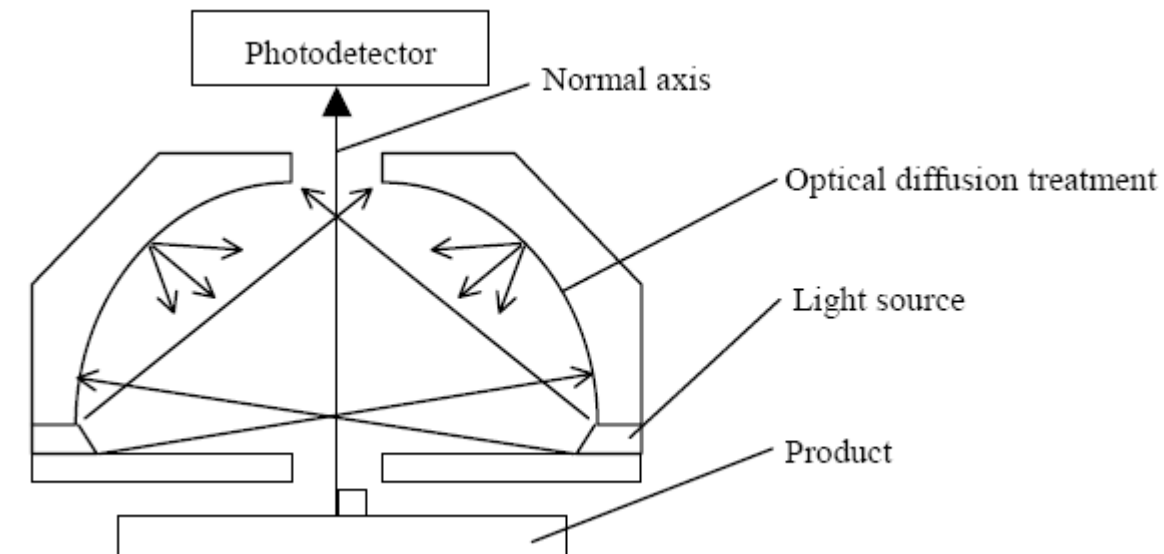


Note (7) Contrast Ratio in daylight:

Measuring carried out at backlight unit on

Sun lamp: 10000 Lux

Contrast Ratio in daylight = Luminance of white screen / Luminance of black screen



8. RELIABILITY TEST CRITERIA

Test Item	Test Condition	Note
High Temperature Storage Test	85°C, 240 hours	(1)(2)
Low Temperature Storage Test	-40°C, 240 hours	
Thermal Shock Storage Test	-30°C, 0.5hour 80 , 0.5hour; 1hour/cycle,100cycles	
High Temperature Operation Test	80°C, 240 hours	
Low Temperature Operation Test	-30°C, 240 hours	
High Temperature & High Humidity Operation Test	60°C, 90%RH, 240hours	
Shock (Non-Operating)	200G, 2ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.	(3)
Vibration (Non-Operating)	1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z	(3)

Note (1) There should be no condensation on the surface of panel during test.

Note (2) Temperature of panel display surface area should be 90 °C Max.

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Note (4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before reliability test.

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 16pcs LCD modules / 1 Box
- (2) Box dimensions: 465 (L) X 362 (W) X 314 (H) mm
- (3) Weight: approximately 15Kg (16 modules per box)

9.2 PACKING METHOD

- (1) Carton Packing should have no failure in the following reliability test items.

Test Item	Test Conditions	Note
Vibration	ISTA STANDARD Random, Frequency Range: 2 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation
Dropping Test	1 Angle, 3 Edge, 6 Face, 61 cm	Non Operation

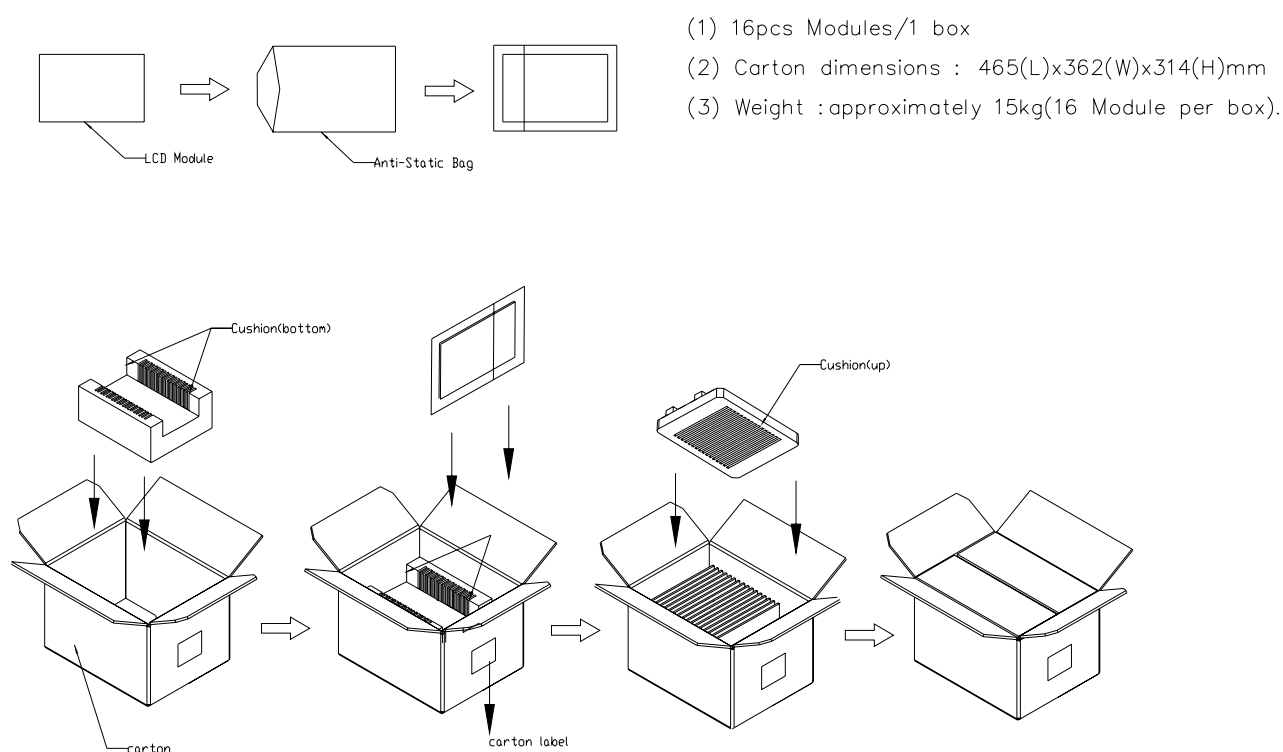
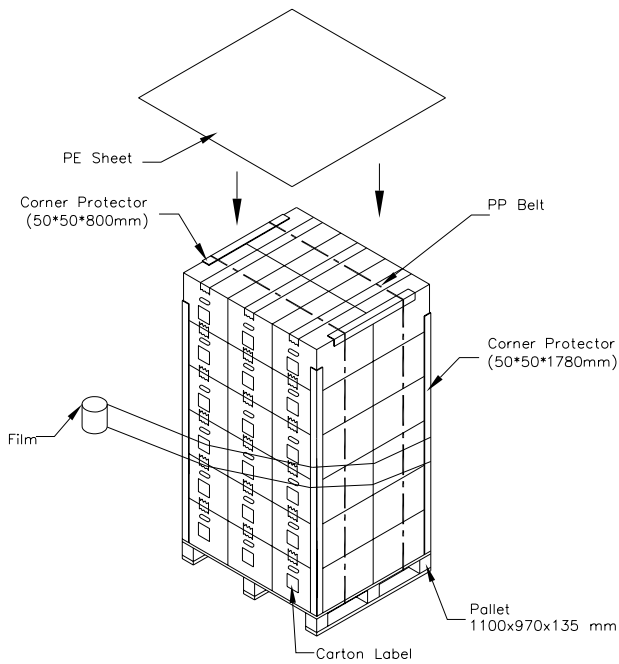


Figure. 9-1 Packing method

Sea / Land Transportation (40ft Container)



Air Transportation

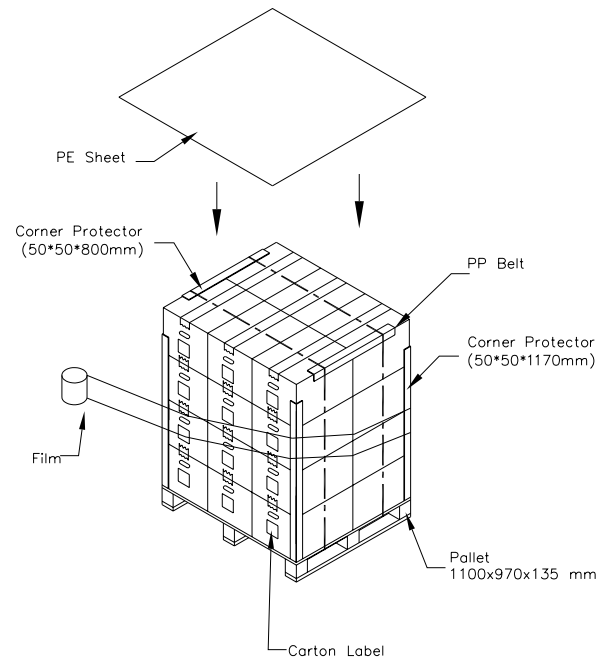
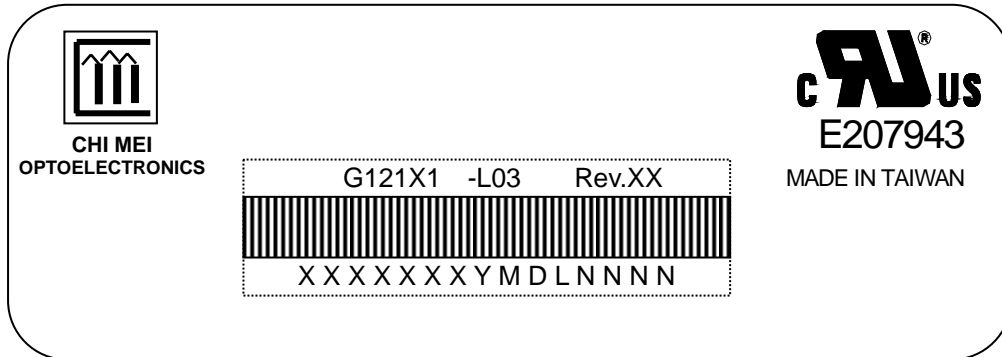


Figure. 9-2 Packing method

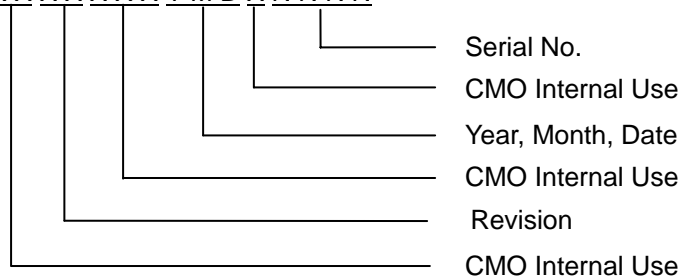
10. DEFINITION OF LABELS

10.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: G121X1 -L03
- (b) Revision: Rev. XX, for example: A1, ...C1, C2 ...etc.
- (c) Serial ID: XXXXXXXXYMDLNNNN



Serial ID includes the information as below:

- (a) Manufactured Date: Year: 1~9, for 2001~2009
Month: 1~9, A~C, for Jan. ~ Dec.
Day: 1~9, A~Y, for 1st to 31st, exclude I , O and U
- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product

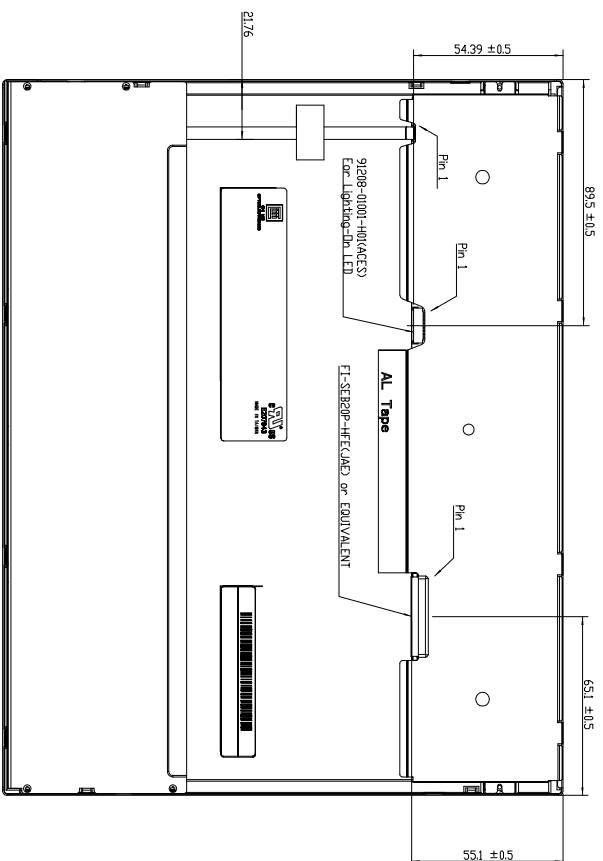
11. PRECAUTIONS

11.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.
- (11) Do not keep same pattern in a long period of time. It may cause image sticking on LCD.

11.2 SAFETY PRECAUTIONS

- (1) Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.



1	2	3	4
Work	Description	Date	Changed By Approved By ECN No. Remark

NOTES:
1. OUTLINE TOLERANCE: ± 0.5 mm.
2. ϕ MARKS THE DESIGN CRITICAL DIMENSION.
3. \textcircled{P} MARKS THE PROCESS CRITICAL DIMENSION.
4. MAX SCREW LENGTH: 27 mm.
5. MAX SCREW TORQUE: 2.0kg-cm.

[illegible]



DATA DISPLAY GROUP

Our company network supports you worldwide with offices in Germany, Turkey, Great Britain and the USA. For more information please contact:



DISTEC GmbH

Distec GmbH

Augsburger Str. 2b
82110 Germering
Germany

Phone: +49 (0)89 / 89 43 63-0
Fax: +49 (0)89 / 89 43 63-131
E-Mail: info@distec.de
Internet: www.distec.de



DATA DISPLAY TEKNOLOJİ

Data Display Teknoloji Elektronik San Ve Dış Tic A.Ş.

Kustepe Leylak Sok.
Nursanlar İş Merkezi
Kat. 6 No: 21
Sisli / İstanbul
Turkey

Phone: +90 (0)212 / 356 04 20
Fax: +90 (0)212 / 356 04 25
E-Mail: info@datadisplay.com.tr
Internet: www.datadisplay.com.tr



DISPLAY TECHNOLOGY

Display Technology Ltd.

A2 Spectrum Business Centre
Anthonys Way, Medway City Estate
Rochester, Kent, ME2 4NP
United Kingdom

Phone: + 44 (0)1634 / 29 55 55
Fax: + 44 (0)1634 / 29 55 43
E-Mail: info@displaytechnology.co.uk
Internet: www.displaytechnology.co.uk



**Apollo
Display
Technologies**

A Data Display Company

Apollo Display Technologies, Corp.

85 Remington Blvd.
Ronkonkoma, NY 11779
United States of America

Phone: +1 631 / 580-43 60
Fax: +1 631 / 580-43 70
E-Mail: info@apollodisplays.com
Internet: www.apollodisplays.com
